Vol.7, No. 05; 2023

ISSN: 2581-3366

Viscosity Measurement Results a Line Spread Test (LST) After Adding Eight Types of Thickeners to Three Types of Universal Design Food (UDF: Can Be Crushed with the Tongue)

Naomi Katayam¹, ², Sahoko Ito¹, Shoko Kondo³ & Mayumi Hirabayashi⁴

¹ Graduate School of Human life science, Nagoya Women's University, Nagoya City, Aichi, Japan

² Department of Health and Nutrition, Nagoya Women's University, Nagoya City, Aichi, Japan ³ Watanabe Hospital, Mihama Town, Aichi, Japan

⁴ Aichi Prefecture Blue Bird Medial Rehabilitation Center, Ichinomiya City, Aichi, Japan Correspondence: Naomi Katayama, Nagoya Women's University, 3-40, Shioji-cyo, Mizuho-ku, Nagoya city, Aichi, 367-8610, Japan. Tel: +81(0)90-8475-3758

doi: 10.51505/ijmshr.2023.7502	URL: http://dx.doi.o	org/10.51505/ijmshr.2023.7502
Received: Aug 01, 2023	Accepted: Aug 09, 2023	Online Published: Sep 05, 2023

Abstract

Aiming at nursing care food that can be prepared at home, we measured the viscosity after adding a thickener using a commercially available universal design food (UDF: Crush with tongue). Viscosity was measured after mixer treatment using UDF (Crush with tongue: "Eel with egg", "Boiled cutlet", and "Miso soup with pork and vegetables"). Furthermore, eight types of thickening agents were added to the UDF after the mixer process, and the amount of thickening agent to be added was investigated to achieve an appropriate value (viscosity of 23-32 mm) for nursing care food. Addition of 2g of thickeners A, G, and H resulted in three types of UDF with appropriate viscosities. However, 3g of other thickeners were required to obtain proper viscosity. However, for boiled cutlet, the appropriate value was obtained with the addition of 2g of all eight types of thickeners. Compared to the other two types of UDF, boiled cutlet is characterized by a higher sugar and calcium content. Eight kinds of thickeners are commercially available products containing xanthan gum, among which the thickener containing xanthan gum, polysaccharide thickener, and emulsifier citrate showed the highest viscosity. In the future, it will be necessary to investigate the effects of thickeners on universal design foods (UDF) that can be crushed with the tongue and have different nutritional values.

Keywords: Nursing care food, universal design food, line spread test, thickener

1. Introduction

Aiming at nursing care food that can be prepared at home, we measured the viscosity of three types of universal design food (UDF: crush with tongue) on the market by line spread test (LST) after adding eight types of thickeners. Because, it is speculated that the need for nursing care food will increase in Japan, which will become an increasingly aged society in the future. To

Vol.7, No. 05; 2023

ISSN: 2581-3366

prevent aspiration pneumonia, it is necessary to provide safe and delicious nursing care food (Leder 2013, Murray 2014). In a previous study, Shyoko Kondo (Kondo 2019, Katayama 2020), Mayumi Hirabayashi (Hrabayashi 2020, Hirabayasi 2020), and Sahoko Ito (Ito 2023) reported the results of a line spread test on a commercially available universal design hood (UDF) that can be crushed with the gums, and can be chewed quickly, and can be crushed with tongue (Shrimp gratin). However, there is still only one example of UDF (can be crushed with the tongue). Therefore, in this study, three commercially available universal design foods (UDF) that are available in general households, foods labeled as being crushable with the tongue were treated with a simple thickening board (manufactured by Saraya Co., Ltd.) with eight types of thickeners. The purpose was to measure the viscosity after addition and to indicate the amount of thickener to be added to obtain a concentration that can be safely swallowed.

2. Method

2.1 Universal Design Food (UDF)

"Eel with egg", "Boiled cutlet", and "Miso soup with pork and vegetables", which are a universal design food (UDF) available on the market, was labeled as being crushable with the tongue. Is the nutritional value of shrimp gratin labeled as crushable with the tongue shown in Table 1.

Product name	Energy	Protein	Fat	Carbo	ohydrates (g)	sodium	Calcium
FIGULELITAILE	(kcal)	(g)	(g)	Sugar (g)	Dietary fiber (g)	(mg)	(g)
Eel with egg	55	3.1	2.8	4.4	0.1	0.7	
Boiled cutlet	57	2.6	2.2	6.6	0.4	0.9	148
Miso soup with pork	52	1.9	2.7	4.3	1.2	0.9	72
and vegetables	52	1.9	2.1	4.5	1.2	0.9	12

Table 1 Nutritonal value of commercial UDF (cruch with tongue)

2.2 The Eight Commercially Available Thickeners (A-H)

Furthermore, after adding 1 g, 2 g, and 3 g of each of the eight commercially available thickeners (A-H) to the shrimp gratin, the viscosity after 30 seconds and 5 minutes was measured using a superficial thickness measuring plate (manufactured by Saraya Co., Ltd.). Line spread test (LST) was performed using. The ingredients of the eight types of thickeners are listed, and the nutritional elements are listed in Table 2.

Vol.7, No. 05; 2023

ISSN: 2581-3366

				Nutrient c	ontents (pe	er 100g)					
	Contents	Energy	Protein	Fat	Carbo	hydrates (g)	sodium	Potassium	Calcium	Phosphorus	Iron
	Contents	(kcal)	(g)	(g)	Sugar (g)	Dietary fiber (g)	(mg)	(g)	(g)	(g)	(g)
A	Dextriin, Polysaccharide thickener, Starch	226	1.2	0.2	64.4	25.1	188~405	10~20	868	18.5	1.5
В	Dextriin, Polysaccharide thickener	292	0.5	0	60.5	23.4	1550				
С	Dextriin, Xanthan gum, Calcium lactate, Trisodium citrate	346	0.5	0		86					
D	Dextriin, Polysaccharide thickener, CMC ∪extriin, Polysaccnaride	390	0.8	0	54.9	34.3	1850	144	7.4	71	0.47
E	thickener, Potassium chloride,	263		0~1.0	64.3	23.5	540	870	13	72	0.3
F	Sucralose Dextriin, Polysaccharide thickener, Potassium chloride	240		0	54	35	1180				
G	Dextriin, Polysaccharide thickener, Sodium chloride	260	0.7	0	46	37					
Η	Dextriin, Polysaccharide thickener, Emulsifier	288	7.3	0.4~1.7	54	33	1773	107~288		85	

Table 2 Content and nutritional value of eight types of thickeners

2.3 Sample (food with Thickener added) Adjustment

Samples were adjusted according to previous reports (Kondo 2019, Katayama 2020, Hirabayashi 2020, Hirabayashi 2020). Each of the three foods was prepared as follows.

- 1) The thickness of the food product was measured without any change (homogenized with a mixer) after 30 seconds, 5 minutes.
- 2) The thickness of the food product was measured with change (homogenized with a mixer) after 30 seconds, 5 minutes.
- 3) The thickness was measured on the food product with modification (homogenized with a mixer) after adding 1 gram of Thickener (A, B, C, D, E, F, G, and H) to the food (100g) after 30 seconds, 5 minutes.
- 4) The thickness was measured on the food product with modification (homogenized with a mixer) after adding 2 grams of Thickener (A, B, C, D, E, F, G, and H) to the food (100g) after 30 seconds, 5 minutes.
- 5) The thickness was measured on the food product with modification (homogenized with a mixer) after adding 3 grams of Thickener (A, B, C, D, E, F, G, and H) to the food (100g) after 30 seconds, 5 minutes.

2.4 Viscosity measurement method

Using the Line Spread Test Start Kit (LST) manufactured by SARAYA, the viscosity of each food was measured. The measurement procedure is as follows. The line spread test (LST) was performed in a room with a room temperature of 24 degrees. Thickness measurements by line

Vol.7, No. 05; 2023

ISSN: 2581-3366

spread test (LST) were performed three times using the same sample. Data was obtained by averaging the viscosity results of three repeated measurements. The measurement method was according to Line Spread Test Start Kit (LST) manufactured by SARAYA.

- 1) Place the sheet on a level surface. Place a ring with an inner diameter of 30mm in the center of the concentric circles.
- 2) Add the liquid to be measured to the total thickness of the ring (20ml) and let stand for 30 seconds.
- 3) Lift the ring vertically, and after 30 seconds, measure the spread distance of the solution (Hirabayashi 2022), Six points on the outermost circumference of the sample spread concentrically were measured, and the average value was calculated as the result of LST values.
- 4) After standing for 5 minutes, the spread of the samples is measured again at 6 points, and the average value is recorded as the LST value.

2.5 Criteria for viscosity

There are three levels of classification by LST value (Claire 2014). The first stage is mildly thick with a viscosity that falls within the 43mm to 36mm (50-150 mPa·s). As for the properties, when the spoon is tilted, it flows down quickly (Katayama 2020). The second stage is moderately thick with a viscosity that falls within the 36mm to 32mm (150-300 mPa·s). As for the properties, when you tilt the spoon, it flows to the surface (Katayama 2020). The third stage is highly thick with a viscosity that falls within the 32mm to 30mm (300-500 mPa·s). Even if the spoon is tilted, the shape is maintained to some extent, and does not flow easily (Claire 2014).

3. Results

3.1 Results of LST

Table 3 shows the LST value results of the commercially available UDF (tongue crushable) "Eel with egg" and the eight types of commercially available LST values. Table 4 shows the LST value results of the commercially available UDF (tongue crushable) "Boiled cutlet" and the eight types of commercially available LST values. Table 5 shows the LST value results of the commercially available UDF (tongue crushable) "Miso soup with pork and vegetables" and the eight types of commercially available LST values.

		After 30 seconds			Afte	After 5 minutes			After 30 seconds			After 5 minutes				After	conds	After 5 minutes			
Non mizer processing (NMP)		34.1	±	2.9	37.7	±	3.3														
Mixer processin (MP)		49.6	±	4.4	53.2	±	7.1														
MP with Thickener A		39.4	±	2.2	40.4	±	9.4		29.4	±	4.2	31.1	±	4.7		24.5	±	7.1	25.5	±	8.3
MP with Thickener B		41.9	±	2.2	46.2	±	2.4		31.1	±	6.3	33.2	±	6.8		24.6	±	4.1	27.1	±	5.4
MP with Thickener C		42.4	±	3.1	45.4	±	3.1		33.1	±	1.6	35.1	±	1.6		24.6	±	4.8	25.4	±	5.2
MP with Thickener D	Add	39.8	±	2.4	43.7	±	2.6	Add	38.7	±	1.9	41.2	±	2.2	Add	23.3	±	8.8	24.8	±	9.6
MP with Thickener E	1g	41.6	±	1.9	46.6	±	2.3	2g	31.6	±	6.4	33.4	\pm	6.8	3g	29.6	±	5.2	27.4	±	4.1
MP with Thickener F		43.7	±	2.9	47.7	±	3.9		33.5	±	1.2	36.2	±	1.4		25.8	±	5.8	27.5	±	6.4
MP with Thickener G		45.6	±	2.7	49.2	±	3.4		29.3	±	1.8	31.2	±	2		23.9	±	3.6	24.8	±	4
MP with Thickener H		38.9	±	2.7	43.3	±	2.2		27.2	±	5.3	28.9	±	5.4		24.7	±	7.3	25.8	±	8.1

Vol.7, No. 05; 2023

ISSN: 2581-3366

Table 4 Viscosity measurement results of eight types of thickener

		After 30 seconds			Afte	After 5 minutes			After 30 seconds			After 5 minutes				After 30 seconds				After 5 minute		
Non mizer processing (NMP)		28.8	±	4.2	31.4	±	3.5															
Mixer processin (MP)		44.3	±	3	47.8	±	3.5															
MP with Thickener A		30	±	7.2	32.2	±	7.3		23.3	±	6.9	24.7	±	7.6		21.9	±	3.9	22.6	±	4.7	
MP with Thickener B		31.2	±	2.5	33.9	±	2.6		24.2	±	2.6	26.3	±	2.9		21.2	±	5.3	21.9	±	5.6	
MP with Thickener C		32.2	±	4.8	33.9	±	4.9		27.1	±	8.2	28.3	\pm	7.1		22.6	±	2.3	23.2	±	2.6	
MP with Thickener D	Add	32.7	±	2.9	35.2	±	2.3	Add	23.2	±	7.5	25.4	±	8.2	Add	21.9	±	3.7	22.6	±	3.7	
MP with Thickener E	1g	34.2	±	3	37.6	±	2.6	2g	25	±	4.9	27.7	\pm	4.9	3g	21.8	±	4.3	22.8	±	4.9	
MP with Thickener F		36.4	±	2.2	39.4	±	2.3		27	±	2.2	29.6	±	2.2		22.6	±	3.6	23.7	±	4.3	
MP with Thickener G		35.2	±	3.2	38.6	±	3		23.2	±	5.1	24.1	±	5.6		22	±	3.3	22.8	±	4	
MP with Thickener H		33.1	±	3.4	35.1	±	3.6		23.1	±	2.7	24.5	±	3.2		21.7	±	2.7	22.5	±	3.4	

Table 5 Viscosity measurement results of eight types of thickeners for Miso soup with pork and vegetables

		Afte	r 30 sec	onds	Afte	r 5 min	utes		After	30 se	conds	Afte	r 5 mir	nutes		After	r 30 seo	conds	After	r 5 min	utes
Non mizer processing (NMP)		37.9	±	3.8	38.8	±	4.2														
Mixer processin (MP)		46.8	±	3.1	48.9	±	3.2														
MP with Thickener A		36.4	±	2.7	39.5	±	2.7		29.3	±	2.8	31.4	±	3		24.5	±	5.7	25.4	±	6.3
MP with Thickener B		36.7	±	2.6	40.6	±	3.3		31.7	±	2.3	34.7	±	1.8		25.9	±	1.2	27.4	±	1.4
MP with Thickener C		37.5	±	2.2	41.2	±	2.5		32.6	±	2.1	35.7	\pm	2.5		25.5	±	2.5	26.9	\pm	2.7
MP with Thickener D	Add	35.2	±	1.8	37.9	±	1.9	Add	29.9	±	2.8	32	\pm	3	Add	24.2	±	2.9	25.5	\pm	3.3
MP with Thickener E	1g	39.3	±	2.7	42.6	±	2.8	2g	31.7	±	1.7	34.3	\pm	1.7	3g	27.2	±	1.4	28.7	\pm	1.6
MP with Thickener F		38.1	±	1.9	42.3	±	1.8		31.1	±	2.6	34.3	±	2.6		26.3	±	5.1	28.1	±	5.3
MP with Thickener G		36.8	±	1.9	40.4	±	2.1		26.1	±	5.7	28.2	±	5.7		22.2	±	8.7	22.9	±	9
MP with Thickener H		36.8	±	2.5	40.1	±	2.8		28.4	±	2.5	30.9	±	2.8		23.2	±	7.3	24.2	±	7.4

3.2 Comparison of LST values before adding thickener to UDF

Table 6 shows the line spread test (LST) results of universal design hoods (UDF: can be crushed with tongue). UDF (Cod with colorful sauce: "Eel with egg", "Boiled cutlet", and "Miso soup with pork and vegetables") with a high water content had an LST value of 43 mm or more after the mixer treatment. However, the LST value of UDF ("Boiled cutlet") was within 32 mm without the mixer treatment.

Table 6 Line spread test (LST) results ofr three types of universal design food (can be crushed with the tongue): raw

food Miso soup with pork and Eel with egg Boiled cutlet vegetables Standing time 平均値 平均値 SD SD 平均値 SD 30 seconds 34.1 2.9 28.8 4.2 3.8 37.9 Raw food 5 minutes 37.7 3.3 31.4 3.5 38.8 4.2 30 seconds 49.6 4.4 44.3 3.1 After ixer 3.0 46.8 53.2 47.8 3.5 48.9 3.2 processing 5 minutes 7.1 Very thin thickness LST value (mm) 43 or more Addition of thickener is necessary LSTvalue (mm) 43-36 Light thickness Addition of thickener is necessary In some cases, it is determined that the addition of a Middle thickness LST value (mm) 36-32 thickener is necessary Tick thickness LST value (mm) 32-30 Easy to make bolus. Suitable as food for nursing care. Very thick thicknessLST value(mm)30 or less Easy to make bolus. Suitable as food for nursing care.

Vol.7, No. 05; 2023

ISSN: 2581-3366

3.3 Comparison of LST values after adding thickener to UDF

Table 7 shows the results when 1 g, 2 g, and 3 g of 8 types of thickeners were added to 2 types of UDF (can be crushed with the tongue) after mixer treatment of 100g "Eel with egg", "Boiled cutlet", and "Miso soup with pork and vegetables". UDF ("Eel with egg", "Boiled cutlet", and "Miso soup with pork and vegetables") required the addition of a thickening agent to obtain the correct viscosity for safe swallowing. By adding 2g of all thickeners, UDF ("Boiled cutlet") became viscous enough to be swallowed safely. By adding 2 g of thickeners A, G, and H, UDF

("Eel with egg" and "Miso soup with pork and vegetables") became viscous enough to be swallowed safely. However, 3 g of all thickeners were required to obtain the viscosity required for UDF ("Eel with egg", "Boiled cutlet", and "Miso soup with pork and vegetables") to be safely swallowed.

1	0, 0	. 0	0 71						0				0 /			
			Thickener	A		Thickener	В		Thickener	С		Thickener	5			
	Standing time	1 g	2 g	3 g	1 g	2 g	3 g	1 g	2 g	3 g	1 g	2 g	3 g			
Eel with egg	30 seconds	39.4	29.4	24.5	41.9	31.1	24.6	42.4	33.1	24.6	39.8	38.7	23.3			
Eel with egg	5 minutes	40.4	31.1	25.5	46.2	33.2	27.1	45.4	35.1	25.4	43.7	41.2	24.8			
Boiled cutlet	30 seconds	30.0	23.3	21.9	31.2	24.2	21.2	32.2	27.1	22.6	32.7	23.2	21.9			
Bolled cutlet	5 minutes	32.2	24.7	22.6	33.9	26.3	21.9	33.9	28.3	23.2	35.2	25.4	22.6			
Miso soup with pork and	30 seconds	36.4	29.3	24.5	36.7	31.7	25.9	37.5	32.6	25.5	35.2	29.9	24.2			
vegetables	5 minutes	39.5	31.4	25.4	40.6	34.7	27.4	41.2	35.7	26.9	37.9	32.0	25.5			
			Thickener	E		Thickener	F	٦	Fhickener	G		Thickener	Н			
	Standing time	1 g	2 g	3 g	1 g	2 g	3 g	1 g	2 g	3 g	1 g	2 g	3 g			
Eel with egg	30 seconds	41.6	31.6	29.6	43.7	33.5	25.8	45.6	29.3	23.9	38.9	27.2	24.7			
Lei with egg	5 minutes	46.6	33.4	27.4	47.7	36.2	27.5	49.2	31.2	24.8	43.3	28.9	25.8			
Boiled cutlet	30 seconds	34.2	25.0	21.8	36.4	27.0	22.6	35.2	23.2	22.0	33.1	23.1	21.7			
Doneu cutiet	5 minutes	37.6	27.7	22.8	39.4	29.6	23.7	38.6	24.1	22.8	35.7	24.5	22.5			
Miso soup with pork and	30 seconds	39.3	31.7	27.2	38.1	31.1	26.3	36.8	26.1	22.2	36.8	28.4	23.2			
vegetables	5 minutes	42.6	34.3	28.7	42.3	34.3	28.1	40.4	28.2	22.9	40.1	30.9	24.2			
ery thin thickness	LST value (mm)	43 or more	9	Addition	of thicken	er is neces	sary									
ight thickness	LSTvalue (mm)	43 - 36		Addition of thickener is necessary												
liddle thickness	LST value (mm)	36-32		In some cases, it is determined that the addition of a thickener is necessary												
ick thickness	LST value (mm)	32-30		Easy to make bolus. Suitable as food for nursing care.												
erv thick thickness	LST value (mm)	30 or less		Easv to m	nake bolus	. Suitable a	as food for	nursing ca	re.							

Table 7 Line spread test results when 1g, 2g, and 3g of eight types of thickeners were added to three types of universal desing food (can be crushed with the tongue)

4. Discussion

The three types of universal design food (UDF: can be crushed with the tongue) measured this time had almost the same amount of energy and fat. The major difference between these three types of food is the amount of carbohydrates (sugars), and the content of "Boiled cutlet" was 1.5 times (6.6g of sugars) than that of "Eel with egg" and "Miso soup with pork and vegetables". Therefore, UDF of "Boiled cutlet" had an LST value of 30mm or less at an added amount of 2g for all eight kinds of thickeners, and had a viscosity suitable for swallowing. The other two types of UDF ("Eel with egg" and "Miso soup with pork and vegetables") had LST values suitable for swallowing foods with 2g of thickeners A, G, and H. When 3g of thickening agent was added to

Vol.7, No. 05; 2023

three kinds of UDF ("Eel with egg", "Boiled cutlet", and "Miso soup with pork and vegetables"), all eight kinds of thickeners had appropriate viscosity (less than 32mm) for swallowing food. Differences in viscosity due to differences in the main components of thickeners (xanthan gum, guar gum, starch, etc.) (Nakamura 2009, Kim 2014) was reported.

In addition, nutrients (calcium, phosphoric acid etc.,) of food have a synergistic effect and help increase viscosity (Yoshinaga2017). The production of food pastes affects not only adversely their appearance, but also their palatability and texture (Nagai 2014). The effectiveness of thickening agents is in preventing gastroesophageal reflux and in enteral feeding (Kanaoka 2005) and thickeners made food easier to swallow (Shiozawa 2007) were reported. The use of thickeners in water may have a negative effect on the efficacy of drugs when administered to patients with swallowing dysfunction (Tomita 205, Hashimoto 2016).

Using a small amount of thickener is effective for palatability and digestion and absorption of nursing care food. Therefore, in the future, we believe that further research on safety, palatability, cost, etc., in swallowing is necessary.

In this study, it was shown that adding a small amount of thickening agent can achieve the desired thickness in the case of foods containing a large amount of carbohydrates. The result is beneficial in terms of taste and cost.

Acknowledgments

This study was supported by research aid of the Japanese Society of Taste Technology, 2023.

References

- Hashimoto Y., Takai, M., Nakamura, E. and Matsuura, T. (2016) Adsorption of drugs to soluble dietary fiber used as thickeners. Japanese Journal of Food Chemistry and safety 23(3): 113-117
- Hirabayashi, M., Kondo, S., & Katayama, N. (2020) Research on the Combination of Commercially Available Thickeners and Commercially Available Nursing Food-Universal Design Food: UDF (Can be Crushed with Gums). Global Journal of Medical Research: Volume 20 Issue 11 (1) 11-15
- Hirabayashi, M., Kondo S., & Katayama, N. (2020) Research on the Combination of Commercially Available Thickeners and Commercially Available Nursing Food -Aiming for Viscosity Adjustment that can be done at Home- Global Journal of Medical Research: Volume 20 Issue 11 (1) 43-47
- Hirabayashi M. and Katayama N. (2022) Comparison of Line Spread Test (LST) Results of Eight Different types of Thickeners Performed on Vegetable Menus (Salmon and Vegitable with Egg sauce) that can be Crushed with Gums. Open Access Journal of Biomedical Sciene: 3(6) 1323-1331.
- Ito,S., Kondo, S., Hirabayashi, M., and Katayama, N. (2023) Viscosity Measurement Results of Commercially Available Universal Design Food (UDF: Can be crushed with the tongue) using the Line Spread Test (LST). Global Journal of Medical Research: Volume 23 Issue 4 (1.0) 55-61

Vol.7, No. 05; 2023

ISSN: 2581-3366

- Kanaoka, S., Komatsu, K., Mizobuchi, K., Toda, S., Nishikawa, K., Taniguchi, A., Tanaka, Y., Nishimura, M. and Shimamoto, F. (2005) Prevention of aspiration pneumonia due to gastroesophageal reflux during enteral nutrition and long term effect of patient's QOL (quality of life) using pectin gel. The Journal of Japanese Society for Parenteral and Enteral Nutrition 20(1): 85-89
- Katayama, N., Hirabayashi, M., & Kondo, S. (2020) Research on the Combination of Commercially Available Thickeners and Commercially Available Nursing Food -By using Universal - Design Food: UDF (Do not have to Bite) –. Global Journal of Medical Research: Volume 20 Issue 11 (1) 49-53
- Kim, SG., Yoo, W. and Yoo, B. (2014) Relationship between Apparent Viscosity and Line-Spread Test Measurement of Thickened Fruit Juices Prepared with a Xanthan Gum-based Thickener. Prev. Nutr food Sci. 19(3): 242-245
- Kondo. S., Oohashi, M., Katayama, N. (2019) *Research on the combination of commercially available thickeners and nutritional supplemental drink –aiming at the care food that can be done in the general family-.* Advances in Nutrition and Food science ISSN:2641-6816 (1) 1-9
- Leder SB, Judson BL, Sliwinski E, Madson L (2013) *Promoting safe swallowing when puree is swallowed without aspiration but thin liquid is aspirated: nectar is enough.* Dysphagia 28: 58-62.
- Murray J1, Miller M, Doeltgen S, Scholten I (2014) *Intake of thickened liquids by hospitalized adults with dysphagia after stroke*. International Journal of Speech-Language Pathology 16: 486-494.
- Nakamura, M., Yoshida, S. and Iwashina Y. (2009) *Appplicability of Modified Line Spread Test* for Evaluating Physical Properties of Thickened Liquid Foods Prepared by Instant Food Thickeners. The Japanese Journal of Dysphagia Rehabilitation 13(3): 197-206
- Nagai, Y. and Yamamura, C. (2014) Changes of Basic Gustatory Thresholds and Gustatory Intersities by Thickener Addition. The Japanese Journal of Dysphagia Rehabilitation 18(2): 131-140
- Saint-Aubert, CD., Sworn, G. and Kayashita, J. (2014) Conparison of 2 tests used for the classification of food thickeners in the management of dysphagia. Gums and stabilisers for the food industry 17:2014.
- Shiozawa, K., Kohyama, K. and Yanagisawa, K. (2007) *Influence of a Thickening Agent on the Swallowing Threshold*. Journal of Japanese Society for Masticatory Science and Health Promotion 17(1): 27-34
- Tomita, T., Goto, H., Yoshimura, Y., Tsubouchi, Y., Nakanishi, R., Kojima, C., Yoneshima, M., Yoshida, T., Tanaka, k., Sumiya, K. and Kohda, Y. (2015) *Effect of Food Thickener on Disintegration nad Dissolution of Magnesium Oxide Tablets*. Journal of the Pharmaceutical Society of Japan, 135(6): 835-840
- Yoshinaga, N., Baba, S. and Koga T., (2017) *Evaluation of the Texture of Food for the Dysphagia Diet Served in Hospitals*. Nagasaki International University review 12: 199-209